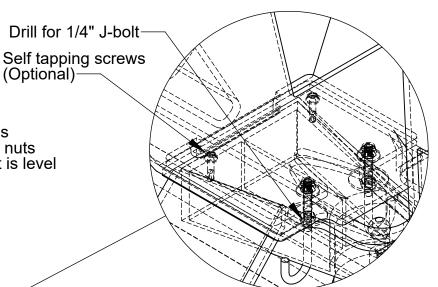
- 1. Place the small plate inside the Pallet Caddy on the bottom. The holes must be towards the opening in the back.
- 2. Center the plate on bottom and drill (2) 1/4" holes through the Caddy from the inside. Using the holes in plate as guide.
- 3. Place the big plate between the Caddy and the top of the pallet truck. The wide section of the big plate must be toward the forks.

4. Install the j-hooks from below with threaded end up. The threaded ends will go up thru the holes and be inside the Caddy. Install washers then nuts inside the Caddy on threaded ends. Tighten until snug. Make sure unit is level to pallet jack. Adjust if needed.



HARDWARE LIST

DETAIL D

Qty Description

(2) 15-047-003-002 - 1/4" x 4" J-Bolt

37018 - 1/4" Lock nuts

36102 - 1/4" Hex nuts

32106 - 12-24 x 7/8" Self Tapping Screws (Optional)
(2) 33004 - 1/4" Flat Washer

DO NOT SCALE DRAWING

(2) 33208 - 1/4" x 1 1/4" Fender Washer

1) 15-016-133 - Exterior Bracket - Crown models only

(1) 15-016-134 - Interior Bracket - Crown models only

THIS IS SHEET 2 OF 2 FOR P-CADDY MODELS THAT ARE "-CWN" (FOR CROWN)

P-CADDY-CWN P-CADDY-BK-CWN

5. Optional self tapping screws are included. Use if extra stability is needed. Take care not to damage parts on the pallet jack



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	UNLESS OTHERWISE SPECIFIED: REMOVE ALL BURRS AND SHARP EDGES			Vestil Manufacturing Co.					
>	DIMENSIONS ARE IN INCHES			DESCRIPTION: CADDY, INSTALLATION					
	CONCENTRIC	.006 TIR	.060 TIR	DRAWING, CROWN					
	ANGLES	± 0° 30'	± 1° 0'				ROW	/N	
		x.xxx ± .005		MODEL NO: SEE	LIS	Γ			
		x.xx ± .010		DRAWN BY:	DATE:		SCALE:	PAGE:	SIZE
	DECIMALS	x.x ± .025	± .015	M.SHOAFF		5/30/2018	1:12	2 OF 2	SIZE
	FRACTIONS	± 1/32	± 1/16	MAT'L: AS LISTED					Α
	TOLERANCES	MACHINE	WELDMENT						
.E	COMMENTS:			DWG. NO.					

15-047-003

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